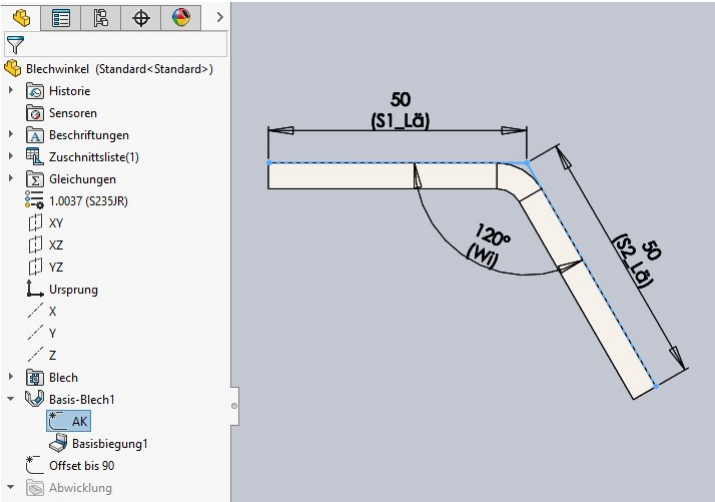
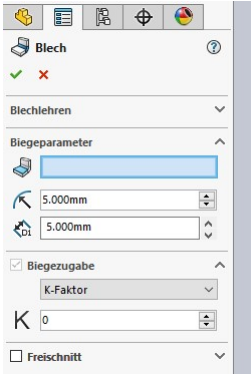


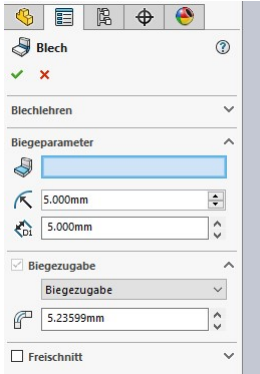
# Blech biegen. K-Faktor, Biegezugabe und Biegeverkürzung.



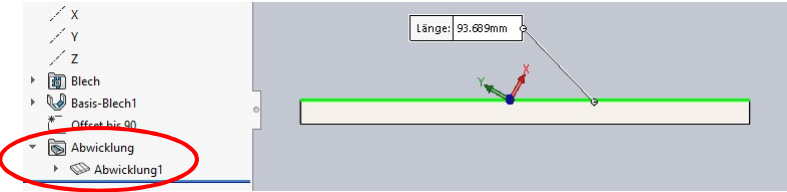
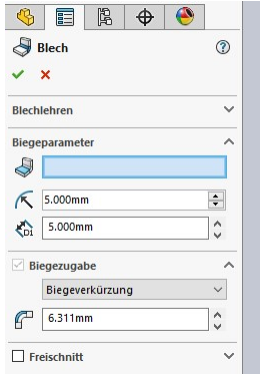
K-Faktor 0



Biegezugabe

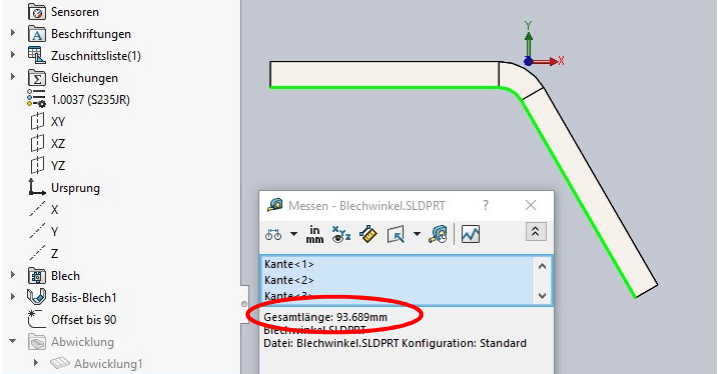


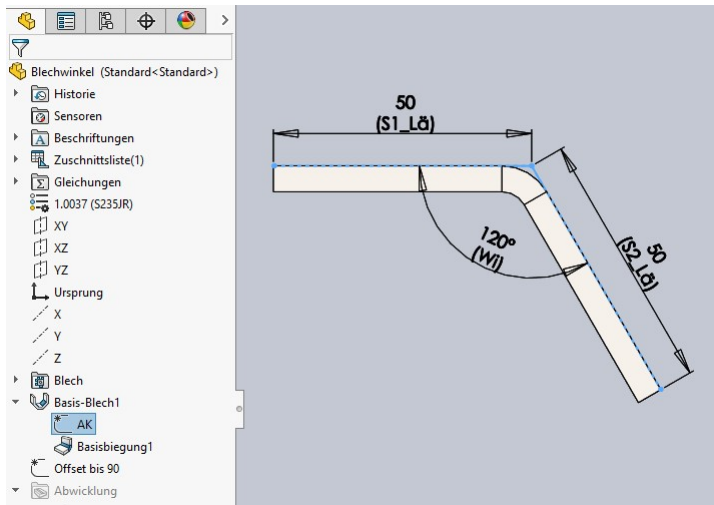
Biegeverkürzung



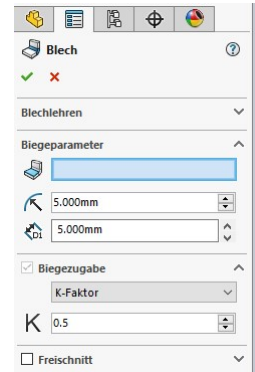
Gleichungen, Globale Variablen und Bemaßungen

Name	Wert / Gleichung	Evaluiert zu	Kommentare
<b>Globale Variablen</b>			
"K-Faktor"	= "D2@Blech"	0	
"Biegezugabe"	= ("D1@Blech" + "Dicke" * "K-Faktor") * (180 - "Wj@AK") * Pi / 180	5.23599	
"Biegeverkürzung"	= "Abst@Offset bis 90" * 2 - "Biegezugabe"	6.311mm	
"Länge vor Biegen"	= "S1_La@AK" + "S2_La@AK" - "Biegeverkürzung"	93.689mm	
"Dicke"	= 5	5mm	
<b>Features</b>			
<b>Gleichungen</b>			

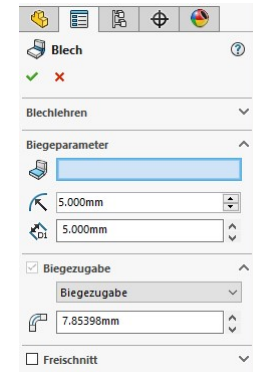




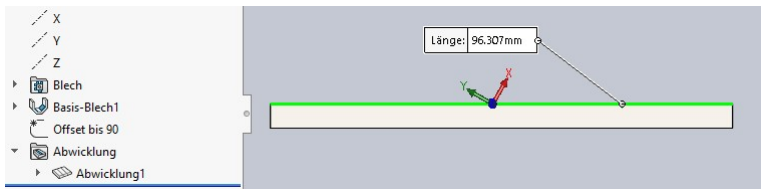
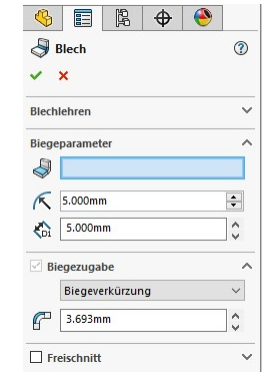
K-Faktor 0,5



Biegezugabe

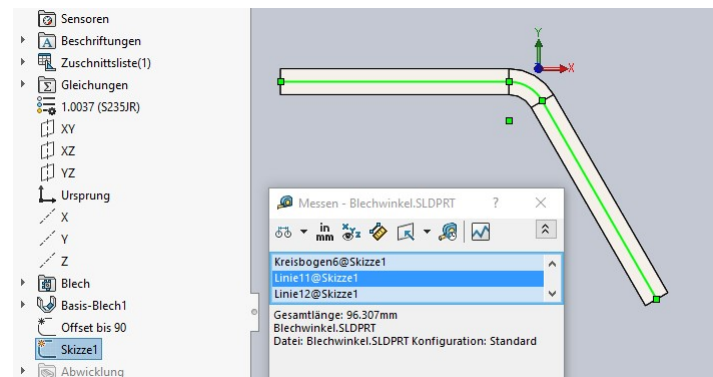


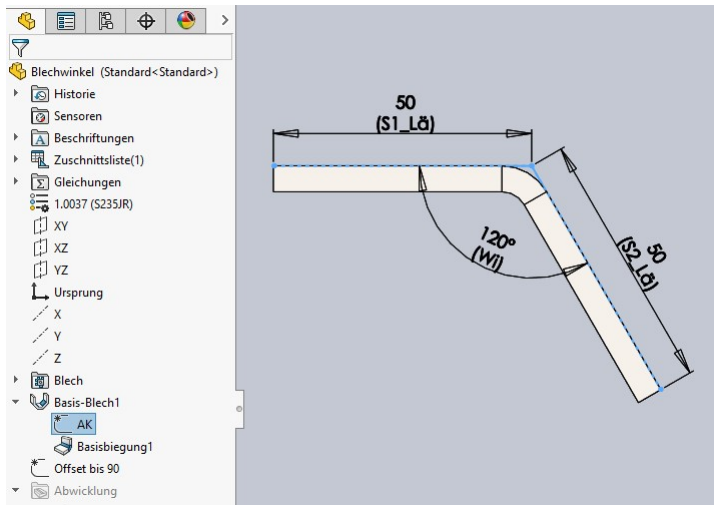
Biegeverkürzung



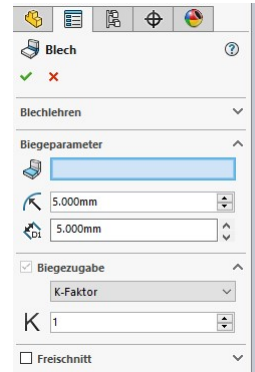
Gleichungen, Globale Variablen und Bemaßungen

Name	Wert / Gleichung	Evaluiert zu	Kommentare
<b>Globale Variablen</b>			
"K-Faktor"	= "D2@Blech"	0.5	
"Biegezugabe"	= ("D1@Blech" + "Dicke" * "K-Faktor") * (180 - "Wj@AK") * Pi / 180	7.85398	
"Biegeverkürzung"	= "Abst@Offset bis 90" * 2 - "Biegezugabe"	3.693mm	
"Länge vor Biegen"	= "S1_Lä@AK" + "S2_Lä@AK" - "Biegeverkürzung"	96.307mm	
⊞ Dicke	= 5	5mm	
Globale Variable hinzufügen			
<b>Features</b>			
Feature-Unterdrückung hinzufügen			
<b>Gleichungen</b>			
Gleichung hinzufügen			

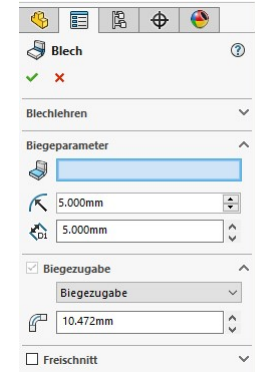




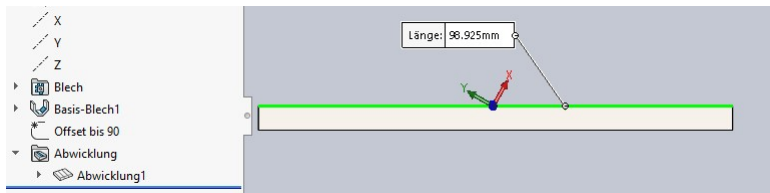
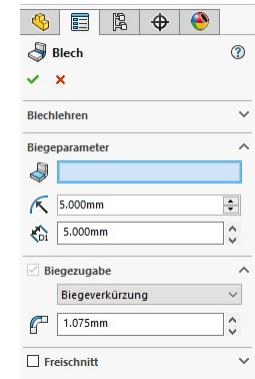
### K-Faktor 1



### Biegezugabe



### Biegeverkürzung



Gleichungen, Globale Variablen und Bemaßungen

Name	Wert / Gleichung	Evaluiert zu	Kommentare
<b>Globale Variablen</b>			
"K-Faktor"	= "D2@Blech"	1	
"Biegezugabe"	= ("D1@Blech" + "Dicke" * "K-Faktor") * (180 - "Wi@AK") * Pi / 180	10.472	
"Biegeverkürzung"	= "Abst@Offset bis 90" * 2 - "Biegezugabe"	1.075mm	
"Länge vor Biegen"	= "S1_La@AK" + "S2_La@AK" - "Biegeverkürzung"	98.925mm	
☑ Dicke	= 5	5mm	
<i>Globale Variable hinzufügen</i>			
<b>Features</b>			
<i>Feature-Unterdrückung hinzufügen</i>			
<b>Gleichungen</b>			
<i>Gleichung hinzufügen</i>			

