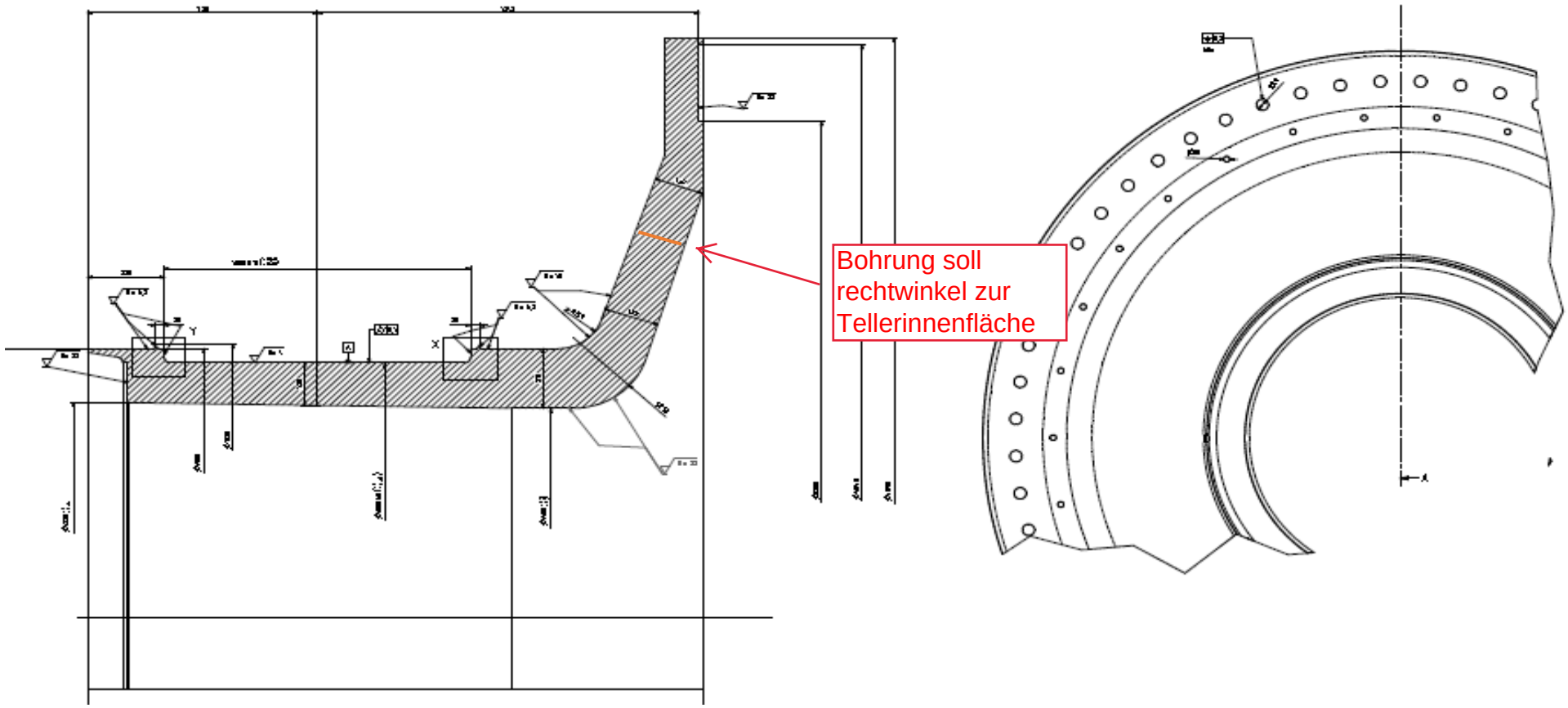
Bohrung soll rechtwinkel zur Tellerinnenfläche